MONTANA ACRYLIC WATER-BASED **MARKERS & PAINT REFILLS**

The refillable Montana ACRYLIC Marker range is available in 0.7mm Extra Fine, 2mm Fine, 15mm Standard, 30mm and a 50mm Broad tip, ACRYLIC Paint refills are available in 25ml and 180ml bottles. Montana ACRYLIC markers are filled with high quality water-based acrylic paint in colors that match the corresponding colors in the Montana GOLD spray paint line (seal with Montana VARNISH Gloss for optimal color match). The ACRYLIC range offers up to 36 colors (see colors on back side) plus a Varnish and offers endless possibilities to mix your own colors. Montana ACRYLIC paint is water-proof when applied to clean, dry surfaces (allowed to completely dry between layers) and sealed with Montana VARNISH Gloss spray. The optimum flow control pump-valve system allows accurate handling and application. Replacement tips are also available separately.

ACRYLIC CHARACTERISTICS:

- UV-RESISTANT&LIGHTFAST
- WATER-BASED+DILUTES WITH WATER
- PERFECT FOR MIX MEDIA APPLICATION
- REFILLABLE MARKERS WITHREPLACEABLE TIPS
- HIGH-COVERING
- PERFECT FOR INTERIOR USE
- **USE WITH TRADITIONAL BRUSH AND AIR BRUSH**
- USE ON VARIOUS SURFACES
- **MIXABLE COLORS**

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MONTANA ACRYLIC COLOR SYSTEM **OFFERS ENDLESS POSSIBILITIES**

Montana ACRYLIC Markers and Refills offer 36 vibrant colors that match colors in the Montana GOLD spray paint series. Create your own colors by mixing Montana ACRYLIC colors together - the possibilities are endless. Montana GOLD spray paint is compatible for mixed media use with the Montana ACRYLIC paint. Colors carrying the same name will color match to the Montana ACRYLIC colors once sealed with the Montana VARNISH Gloss. When combined with Montana GOLD we recommend to apply ACRYLIC paint with air brush or air brush for best results.



COLOR MATCHING*

Due to a different base between ACRYLIC paint (water-based) and Montana GOLD spray paint (solvent-based), for best color matching results apply a coat of Montana VARNISH Gloss spray or ACRYLIC Varnish Gloss for one even finish. Slight differences may appear with different substrates. 100% color match is not guaranteed. Always test before use!





CORRECT SURFACE TREATMENT **PRIMING & SEALING**

Montana water-based ACRYLIC paints cover on many surfaces and can be applied directly without surface priming. To achieve strongest color strength and luminosity on surfaces that are pre colored or porous, we recommend to pre prime any non neutral surfaces with white before applying the Montana ACRYLIC paints. This is particularly important when using the ACRYLIC Fluorescent colors which reflect more light and achieve the ideal Fluorescent effect when applied to a white surface. The Montana GOLD spray paint colors Shock White and Shock White Pure, or Montana ACRYLIC paint in Shock White are perfect to prime your substrate before using colors / Fluorescent paint markers or refills.

For optimal weather-resistance (when used outdoors) we recommend to seal ACRYLIC artworks with Montana VARNISH (Gloss, Semi-Gloss or Matt) spray. Using a varnish also enhances effects and intensifies the visual impact of final artworks. Only apply to completely dry surfaces and color. 1 hour drying time is recommended for dry climates, and longer for more humid climates. Always apply evenly and uniformly to the painted surface. The more coats of varnish applied, the stronger the protection.



MONTANA ACRYLIC VARNISH:

The Montana ACRYLIC varnish seals and protects artwork. enhances effects and intensifies the visual impact. It also offers flexibility of application by marker, with a brush or through an airbrush.





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The Montana VARNISH spray seals and protects artworks. It is particularly recommended for exterior use to seal against the elements, as well as enhance the effects and intensify the visual impact of the color use and substrate choice. Montana VARNISH spray also enables users to apply varnish to larger surface areas evenly and efficiently.

MONTANA PRIMER SPRAY:

As well as the immense color selection available in the Montana GOLD spray paint range, there are also technical sprays in the Montana assortment that allow a wide range of applications in conjunction with the Montana ACRYLIC markers. The Tech sprays include styrofoam primer, for the pre-treatment of polystyrene before applying Montana GOLD/ ACRYLIC, Universal Plastic primer for the pre-treatment of plastics before applying paint or Acetone spray for paint thinning, creating effects, cleaning or nozzle maintenance.

















ACRYLIC MARKER SETS

Montana ACRYLIC Markers are also available in various basic sets:

ACRYLIC Set METALLIC 0.7mm $\bigcirc \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc$ colors: Copper M., Gold M., Silver M. and SH Black

ACRYLIC Set EXTRA FINE 0.7mm

colors: SH Yellow Light, SH Red, SH Blue Light, SH Green Light, SH White Pure, SH Black

ACRYLIC Set METALLIC 2mm

colors: Copper M., Gold M., Silver M., and SH Black

ACRYLIC Set FINE 2mm



ACRYLIC Set FINE FLUORESCENT 2mm

colors: Flash Yellow, Power Orange, Fire Red, Gleaming Pink, Acid Green, SH White Pure

ACRYLIC Set A FINE 2mm

colors: SH Yellow, SH Orange, SH Red, SH Pink, SH Lilac, SH Blue, SH Green, SH Brown, SH Black, SH White Pure, Iron Curtain & Silver M.

ACRYLIC Set B FINE 2mm

colors: Make-Up, Royal Red, Malachite Light, Sahara Beige,

Flash Yellow, Power Orange, Fire Red, Gleaming Pink, Acid

colors: SH Yellow Light, SH Orange Light, SH Orange Dark, SH Kent Blood Red, SH Pink Light, SH Blue Light, SH Blue Dark, SH Green Light, SH Green Dark, SH Brown Light, SH Brown Dark & Gravel



Green, 100% Cyan, Copper M. & Gold M.

ACRYLICREPLACEMENTTIPS

All Montana ACRYLIC markers provide the replacement tip system for a longer lifetime and more flexibility. For each marker there are several alternative high-guality manufactured tips available. Ultra fine tip sizes starting from 0.5mm up to 50mm broad tip for wide lines or surface filling.



THE MULTILINE TIPS:

Suitable for Montana ACRYLIC 15mm Standard as well as 30mm and 50mm broad. Great for line and calligraphy letter effects - perfect for signboards.



ACRYLIC10MM APPLICATOR TIP

A rounded cloth tip that fits directly onto 25ml Montana ACRYLIC refill bottle. Squeeze the bottle at different rates to regulate the output of paint and create unique application techniques. Pre-mix colors or simply add color step by step at strategic intervals to create undulating tonal variations. For best results use on paper, glass, plastic or any smooth surfaces.



MONTANA ACRYLIC ACCESSORIES

Additional accessories round up the ACRYLIC product range. A special nylon bag helps to store and carry FINE and EXTRA FINE markers as well as additional accessories. Also available is the handy accessory bag (AC), the Montana Wallet and Montana Utility Bag.







THEMONTANA **ACRYLIC MARKERLINE** HIGHEST QUALITY WATER-BASED

PAINTMARKERS & COLORS



Montana AC Bag Montana Wallet 24er

Montana Utility Bags

MONTANA ACRYLIC WATER-BASED 0.7MM EXTRAFINE MARKER

AVAILABLE IN 14 MATT ACRYLIC COLORS - REPLACEABLE TIPS EXTRA FINE SOLID TIP - HIGH DURABILITY - REFILLABLE PERFECT FOR FINEST DETAILS - WORKS ON VARIOUS SUR-FACES

The Montana ACRYLIC Marker 0.7mm EXTRA FINE is perfect for the finest detailed work allowing application to various surfaces. The robust solid tip enables users to achieve controlled and precise detailed marks. This unique marker tip is ideal for all creative uses and especially suitable for smaller, fine detailed work. Various replacement tips are available separately. The optimum flow control pump-valve system allows accurate handling and application. Montana ACRY-LIC Marker EXTRA FINE is also available as a refillable empty marker. Available in 14 matte colors. They are also available as different sets.

MONTANA ACRYLIC WATER-BASED 2MMFINE MARKER

AVAILABLE IN 36 MATT ACRYLIC COLORS FINE FELT TIP - USE ON VARIOUS SURFACES - REFILLABLE PERFECT FOR FINE DETAILS & OUTLINES - REPLACEABLE TIPS

The Montana ACRYLIC Marker 2mm FINE comes with a round fiber tip that has a smooth, soft application making line work, fill-ins and controlled application easy. For more calligraphic styles, simply replace the round tip with the 5mm calligraphy tip or 6mm chisel tip, opening up a whole new world of options. Various replacement tips are available separately. Available in 36 matte colors as well as VARNISH Gloss. Optimum flow control pump-valve system allows accurate handling and application. Montana ACRYLIC Marker FINE is also available as an empty marker as well as different marker sets.

ALSO AVAILABLE

MONTANA ACRYLIC WATER-BASED 15MM MARKER

CALLIGRAPHIC TIP - PERFECT FOR CALLIGRAPHIC EFFECTS

GREAT FOR LARGE PAINTINGS & BACKGROUNDS · REFILLABLE

The Montana ACRYLIC Marker 15mm STANDARD is the perfect tool for all

marking jobs, big or small. Great for decorative uses such as poster design,

signboards and display making, the 15mm fiber tip also offers many possibili-

ties for the creative and artistic use. Ideal for lettering or filling in larger surface

areas, the fiber tip is smooth in application and even in color distribution. The

Montana ACRYLIC Marker 15mm STANDARD is the all-rounder in the AC-

RYLIC marker line. Available in 26 matte colors as well as VARNISH Gloss.

Can be applied to various surfaces. Replacement tips are available separately.

PERFECT FOR FINE DETAILS & OUTLINES - REPLACEABLE TIPS

AVAILABLE IN 26 MATT ACRYLIC COLORS

MONTANA ACRYLIC WATER-BASED 30/50MM MARKER

AVAILABLE IN COLORS BLACK AND SILVER EXTRA WIDE FELT TIP FOR CALLIGRAPHIC EFFECTS - REFILLABLE FAST EFFICIENT SURFACE AREA FILLER - REPLACEABLE TIPS

The Montana ACRYLIC Markers 30mm BROAD and 50mm BROAD are the widest in the ACRYLIC marker range. The extra wide felt tips are perfect to create great calligraphic effects on a large scale. Users can apply marks firmly and exactly with even color distribution and consistancy. Available in SHOCK Black and Silver M., these markers are excellent for filling in large surface areas fast. Optimum flow control pump-valve system allows accurate handling and professional application. Various replacement tips are available separately. Both markers are also available empty.







15MM STANDARD / 26 COLORS + VARNISH MALABLE TP SZES 6WM STANDARD / 6WM MULTILINE

EXTRA FINE MARKER / 14 COLORS

FINE MARKER / 36 COLORS + VARNISH AVALABLE TP SIZES 2MM / 5MM CALLORAPHY / 6MM CHISEL



50MM / 30MM BROAD / 2 COLORS AVALABLE TP SZES 50VM / 30MM BROAD / 50VM / 30VM MULTILINE

MONTANA ACRYLIC WATER-BASED 25ML/180MLPAINT REFILLS

AVAILABLE IN 36 (25ML) & 34, (180ML) WATER-BASED COLORS UV-RESISTANT - FOR INTERIOR & EXTERIOR* USE PERFECT FOR AIRBRUSH & BRUSH APPLICATION MIXABLE - CREATE YOUR OWN COLORS! - HIGH COVERING

Montana ACRYLIC Paint Refill in 25ml and 180ml are not just perfect to refill your Montana ACRYLIC markers with their original color, they are also ideal to use in any mixed media applications including airbrushing, traditional brush work and in conjunction with Montana ACRYLIC Empty Markers. Creating own colors or diluting them with water to create color washes is easy and clean by mixing the amounts and shades you need in the Montana ACRYLIC empty bottles. When used with the corresponding colors from the Montana GOLD spray paint range, the ACRYLIC paint refills will color match to enable diverse mark making an accuracy. Able to be applied to almost any surface such as canvas, wood, glass, walls and metal. With the new Montana Applicator tip, the 25ml Refill Paints themselves now also become a squeezable mark making tool. Whether your creating wide, bold sprayed marks, or applying fine tuned perfect line work, if sealed with the Montana VARNISH Gloss, you will be able to achieve a one all over sheen (recommended for exterior – seal for protection and permanence).



ACRYLIC PAINT 25ML / 36 COLORS + VARNISH



Montana ACRYLIC Varnish Gloss can seal and protect artworks painted with Montana ACRYLIC for longevity. It enhances effects and intensifies the visual impact of final artworks. With the flexibility to be applied in various forms e.g. by marker, brush and airbrush, the ACRYLIC Varnish Gloss can intensify and radiate the dry ACRYLIC colors it is applied to. This allows users to create depth to background/foreground work and be used as a tool to manipulate the play of light on artworks. Only apply to completely dry surfaces and color. When used with Montana ACRYLIC colors we recommend at least 1 hour drying time for ACRYLIC paint. Always apply evenly and uniformly to selected surface. Dab away or distribute any surplus varnish. Allow at least 10 minutes drying time before applying further coats of ACRYLIC Varnish.



ACRYLIC PAINT 180ML / 34 COLORS + VARNISH